PATENT COOPERATION TREATY

PCT

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference BRE/357B				FOR FURTHER A	R FURTHER ACTION See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)				
International application No. PCT/EP 03/10805				International filing date 29.09.2003	ing date (day/month/year)		Priority date (day/month/year) 07.10.2002		
	International Patent Classification (IPC) or both national classification and IPC G01B5/012								
	Applicant MARPOSS SOCIETA PER AZIONI et al.								
1.	. This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36.								
2.	. This REPORT consists of a total of 5 sheets, including this cover sheet.								
	This report is also accompanied by ANNEXES, i.e. sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority								
	(see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT). These annexes consist of a total of 3 sheets.								
3.	Inis	_	t contains indications re	lating to the following it	ems:				
	ŀ	\boxtimes	Basis of the opinion						
	11		Priority				and the standard of a control of the		
	111				ioveity, ii	iventive step a	nd industrial applicability		
	IV V		Lack of unity of inventi		ith roas	d to novolty, in	ventive eten er industrial annlieshilibu		
	 Reasoned statement under Rule 66.2(a)(ii) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement 								
	VI Certain documents cited								
	VII Certain defects in the international application								
,	VIII Certain observations on the international application								
Date of submission of the demand					Date of	completion of th	is report		
28.04.2004					23.06	.2004			
Name and mailing address of the international					Authori	zed Officer	thes Potento		
preliminary examining authority: European Patent Office D-80298 Munich Tel. +49 89 2399 - 0 Tx: 523656 epmu d Fax: +49 89 2399 - 4465				56 epmu d	Beyful Telepho	ß, M one No. +49 89 2	2399-2725		

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PCT/EP 03/10805

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I.	Basis	Ot.	the	ranart
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1. With regard to the **elements** of the international application (Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17)):

	Des	scription, Pages				
	1-1	3	as originally filed			
	Cla	ims, Numbers				
	1-1	2-	received on 28.05.2004 with letter of 27.05.2004			
	Dra	wings, Sheets				
		•	- a - situate a Ha - £1 a - d			
	1/2-	·2/2	as originally filed			
With regard to the language, all the elements marked above were available or furnished to this A language in which the international application was filed, unless otherwise indicated under this ite						
	The	ese elements were av	railable or furnished to this Authority in the following language: , which is:			
		the language of a tra	anslation furnished for the purposes of the international search (under Rule 23.1(b)).			
		the language of pub	lication of the international application (under Rule 48.3(b)).			
		the language of a tra Rule 55.2 and/or 55.	anslation furnished for the purposes of international preliminary examination (under .3).			
3.	Wit inte	h regard to any nucle rnational preliminary	eotide and/or amino acid sequence disclosed in the international application, the examination was carried out on the basis of the sequence listing:			
		contained in the inte	rnational application in written form.			
		filed together with th	e international application in computer readable form.			
		furnished subseque	ntly to this Authority in written form.			
		furnished subseque	ntly to this Authority in computer readable form.			
			the subsequently furnished written sequence listing does not go beyond the disclosure application as filed has been furnished.			
		The statement that t listing has been furn	the information recorded in computer readable form is identical to the written sequence ished.			
4.	The	e amendments have r	esulted in the cancellation of:			
		the description,	pages:			
		the claims,	Nos.:			
		the drawings,	sheets:			

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5. 🗆	This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed (Rule 70.2(c)).					
	(Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report.)					

6. Additional observations, if necessary:

V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

Novelty (N) Yes:

Yes: Claims 1-11

No: Claims

Inventive step (IS) Yes: Claims 1-11

No: Claims

Industrial applicability (IA) Yes: Claims 1-11

No: Claims

2. Citations and explanations

see separate sheet

Reference is made to the following documents:

D1: US-A-4 577 416

D2: WO 00 17602 A

D3: US-A-5 299 360

D3: US-A-4 789 762

D4: GB-A-2 145 523

D5: US-A-5 319 858

D6: US-A-4 789 762

Re Item V

Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

Touch probes for coordinate measurement 1. Technical Field:

2. Prior Art

The documents of the international search report disclose switching touch probes (D1-D5) and switches filled with inert gas (D6). From D4 and D5 it is known to provide a protection material such as oil for the contacts. D1 which is seen as closest prior art discloses a touch probe including a casing, a movable armset and an arm mounted on said armset and carrying a feeler at its end. When the armset is moved at least one switch is activated by using a bar which contacts the outer portion of the armset. In one embodiment D1 uses a switch with precious metal contacts in an inert gas atmosphere to guarantee exactly reproducible switching during a long lifetime. This implies that the housing of the switch is filled with said inert gas which serves as a contact protective fluid.

3. Novelty (Article 33(2) PCT)

The subject matter of independent claim 1 differs from the touch probe of D1 in that the casing encloses a sealingly closed chamber, in that the housing of the electric switch lies at the interior of said sealingly closed chamber, and in that the inert gas is present in the sealingly closed chamber. The subject matter of independent claim 1 is thus new.

4. Inventive Step (Article 33(3) PCT)

This particular design seems to provide an improved sealing and thus a better accuracy which is of special importance for precise coordinate measuring. There was no indication found in the available prior art to modify the design disclosed in D1 in the way defined in claim 1. The subject matter of independent claim 1 is thus also based on an inventive activity.

5. Dependent Claims

The dependent claims 2-11 only add particular features to the subject matter of independent claim 1. The subject matter of claims 2-11 is thus also new and based on an inventive step.

6. Industrial Applicability (Article 33(4) PCT)

The subject matter of the claims 1-11 is industrially applicable, eg. for measuring dimensions of workpieces in the manufacturing line.

REMARKS:

- 1. Lines 21-36 of page 13 describe arrangements outside the scope of the claims, contrary to Article 6 PCT. "Probes with just some of the advantageous characteristics" or "Probes...having important structural differences with respect to the embodiments of figure 1" include designs which are not covered by the claims. Moreover, since claim 1 is now restricted to "inert gas" those passages of the description (eg. p. 9, I. 29) mentioning only "a contact protecting fluid" are not in line with the present claims (Article 6 and Rule 5.1(a)(iii) PCT).
- 2. D1 is presently not cited in the description, contrary to Rule 5.1(a)(ii) PCT.
- 3. Since the inert gas is clearly disclosed in D1 (col. 2, I. 24) the two-part form (Rule 6.3(b) PCT) of claim 1 is not correct.